



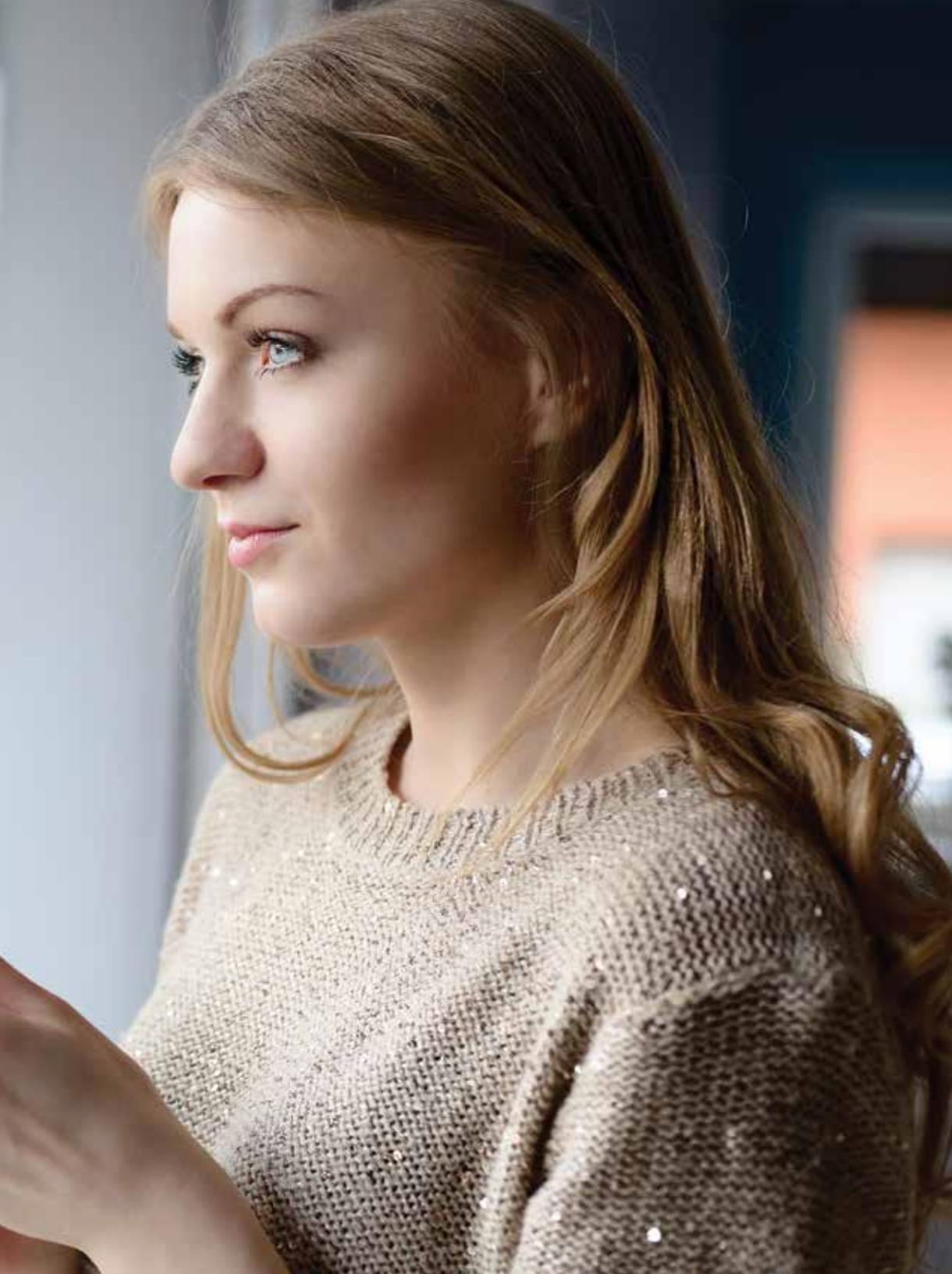
Exceptional design.
Extraordinary performance.

ecoSmart



The future of your
home has never
looked so beautiful.





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The Great Lakes® Window brand is a leading manufacturer of high-performance replacement and remodeling windows. With a past deeply rooted in forward thinking, we deliver quality products by working with well-known and respected dealers who are driven to bring homeowners the best window on the market.

Our premium window and door products are individually hand crafted and custom made to specifically fit your home. We use state-of-the-art technology, modern equipment, and cutting-edge operational techniques to give you the best, high-performing windows in the industry. With proven expertise in vinyl and glass technology, we not only bring you better views, but also peace of mind that lasts long into the future.





Step into your sanctuary.

The moment ecoSmart windows are installed in your home, you don't just see the difference, you feel it. You're welcomed by beautiful views that no longer let you down in harsh winters and sweltering summers. And while energy bills become lower than ever, you'll feel safe and sound in the sanctuary you call home.

Performance by design.

There's a lot to like about our windows, but some of our finest features can't be seen. Look a little closer at the many benefits provided by one of the best-performing, longer-lasting windows — ecoSmart.

Benefits that endure.

For as long as you live in your home, we give your windows full protection with our Limited Lifetime Warranty*. Our warranty covers the frame, sash, glass seal failures or glass breakage, hardware, screens and more. Should you ever decide to move, it's transferable to the next homeowner.



*Restrictions apply; please see the ecoSmart warranty for complete details.



SmartCore

ecoSmart windows come standard with our patented insulation in all primary frame and sash cavities. This high-density insulation provides a NFRC determined R-Value of 7.25 per inch* of thickness. SmartCore insulation provides almost two times the insulating properties of typical fiberglass insulation, making ecoSmart windows more efficient and your home more comfortable.

*7.25 hr ft² °F/BTU – Thermal Conductivity (k) Table B.1 (R-Value based on a thickness of 1")



Glass Solutions

Performance Glass Options

The sealed insulating glass is the heart and soul of this engineered window solution. You'll find a wide selection of options in both EnergyGuard and SmartGuard glass packages to meet your needs, bringing you beautiful views and a comfortable home year round.

Optimal Performing Spacer Systems

While the glass package is the heart and soul, the patented spacer system options provide the foundation for premium performance and structural integrity. Choose EnergyEdge, EnergyEdge+ or our maximum performing EnergyTek to create a window that makes your home more energy efficient.



Locking System

ecoSmart windows come standard with a low profile cam action lock and die cast tilt latches. To create a more elegant look, choose EZLok, our all-in-one lock that secures and locks windows with one motion. When released, it allows the sash to easily tilt in for safe cleaning.



Fusion-Welded Frames

The frame and sash on ecoSmart windows are 100% fusion welded for superior sealing against air and water infiltration. To ensure long-term performance, screws and mechanical fasteners are never used.

Added Strength

I-Beam & RigidCore Fiberglass Reinforcement



ecoSmart windows come standard with I-Beam sill reinforcement, providing strength to keep your windows performing like new for years. Our double hung and sliding windows feature RigidCore at the meeting rails for unsurpassed strength and durability.

ecoCore

Available as an option, our proprietary full composite reinforcement is used throughout all frame and sash cavities. It is fusion welded with the frame and sash for optimal strength, durability and thermal properties. When paired with our patented SmartCore insulation it provides maximum energy efficiency.

Extruded Screens

Extruded aluminum screens are removable from inside the home for easy cleaning. Available in half or full screens, Fiberglass Mesh comes standard and Aluminum Mesh, Solar Block Screen, Optimal Viewing Screen and Pet Resistant Screen (patio doors only) are also available as an option.

Save energy with every view.

If you're dealing with drafty windows, temporary solutions like sealants and weatherstripping won't keep your home comfortable for long. ecoSmart windows will seal out unwanted cold and heat, saving you a bundle on heating and cooling costs. So while Mother Nature stays out, you stay safe and sound all year-round.

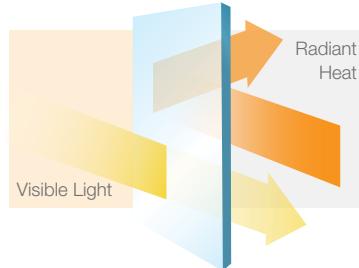
Highly efficient windows with high standards.

ecoSmart windows are built to resist the heat and cold, offering four-season comfort. Need proof? We meet or exceed the current standards for ENERGY STAR® Version 6.0 requirements in all 50 states and can exceed requirements for the Northern Zone, by up to 48% with select glass packages.

Windows with a low U-Factor and a low Solar Heat Gain Coefficient rating help to provide comfort all year long. Below are four common ratings that are provided for windows certified by the National Fenestration Rating Council (NFRC), the American National Standards Institute (ANSI) and the American Architectural Manufacturers Association (AAMA). These are some of the same ratings that are used to certify products.

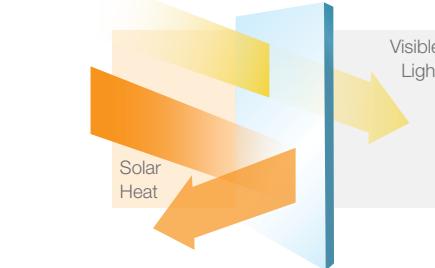
U-Factor

A measure of the rate of heat flow through a window. The greater a window's resistance to heat flow the better its insulating properties. A lower U-Factor indicates a higher performing window that can help reduce heating and cooling costs.



Visible Light Transmittance (VT)

The measure of how much light passes through a window.



Solar Heat Gain Coefficient (SHGC)

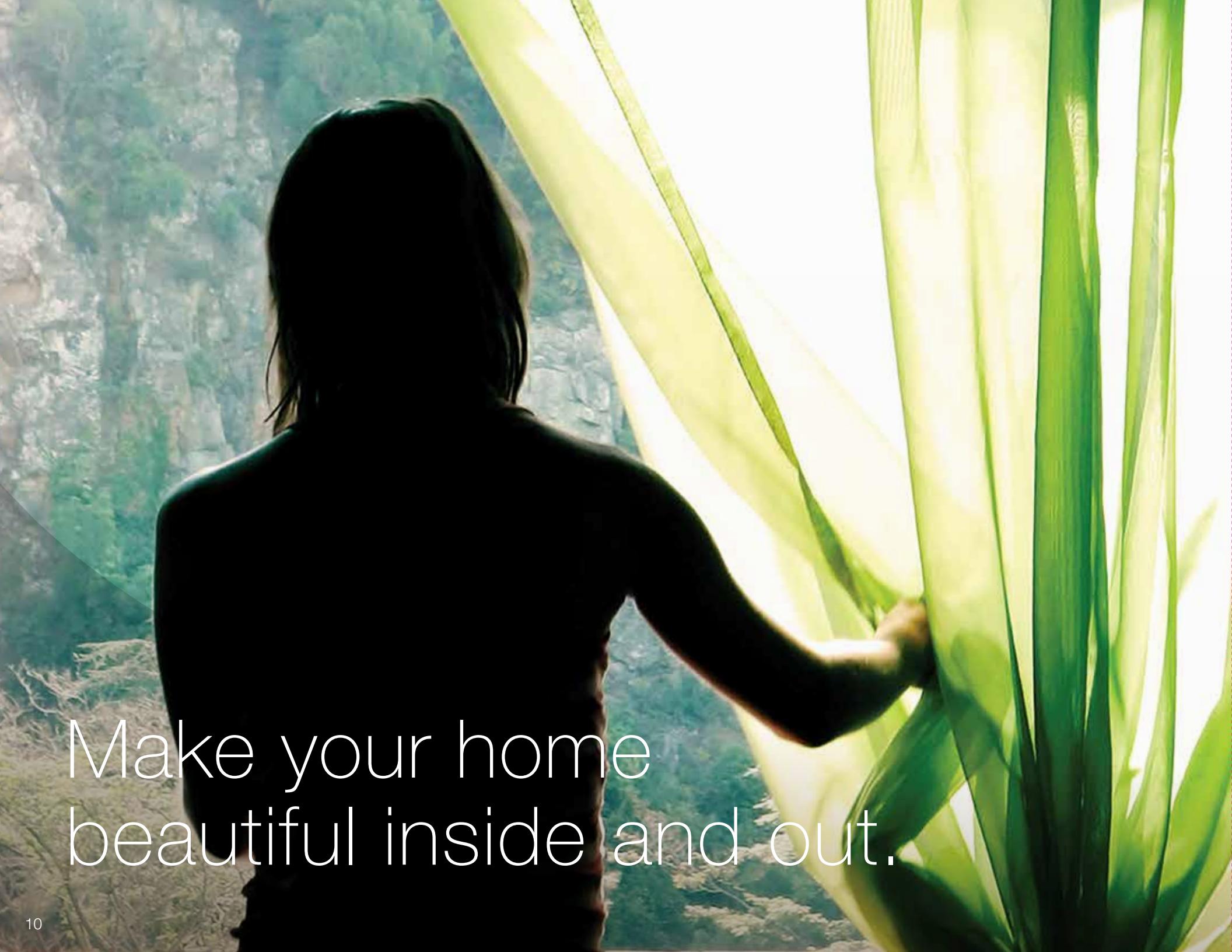
The amount of solar radiation allowed to pass through a window. The lower the number, the less solar heat gain the window permits.

Structural-Design Pressure (DP)

The amount of wind pressure a window will withstand when closed and locked.



Warm up to
lower energy bills.

A woman with long dark hair, seen from the back and side, stands behind a large green plant with long, broad leaves. She is wearing a dark, sleeveless dress. Her right arm is bent, with her hand resting on one of the leaves. She is looking out over a scenic landscape of rolling green hills and mountains. The lighting is bright, creating a silhouette effect for her and the plant.

Make your home
beautiful inside and out.

Keep interior colors bold and bright.

Letting in a little sunshine is great — until it fades everything inside your home. Our windows feature spectrally selective Low-E coatings that let in the sun's light while reducing fading by partially reflecting damaging UV rays and acting as a sunscreen for furnishings and floors. The result is a more comfortable home year-round.

Efficient Glass Design

Double- or triple-pane glass units with our high-performance Low-E coatings make our windows more energy efficient. When we fill the air space between the panes with argon or krypton gas, our windows can reach up to nine times the insulation value of single-pane windows.

Low-E Options

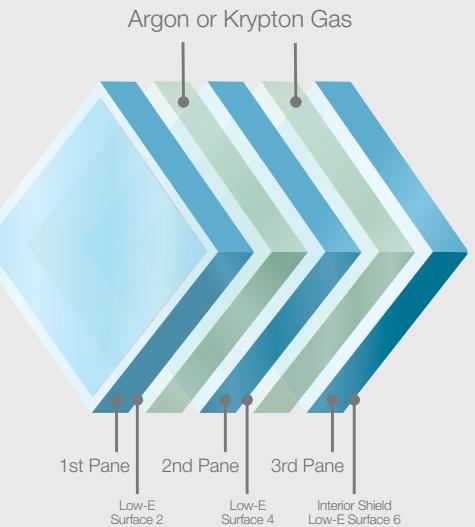
With Low-E coating options, ecoSmart windows work to your advantage throughout every season. If you live in a Northern climate zone, EnergyGuard glass systems can keep your home comfy and can help lower heating bills in the winter. How? By allowing some of the sun's heat energy to enter the home to provide passive and free home heating while reducing the heat that escapes from the home.

The same goes for keeping cool in the summer heat. Instead of blocking out the sun with dark drapes or blinds, our Low-E coatings block the sun's damaging rays and reflect heat, keeping your sunny rooms more comfortable. In fact, our glass insulation and Low-E coatings can help block the majority of the sun's damaging UV rays. This means more protection from fading for your furnishings, carpets and floors, and more comfort for you.

To find out more about our EnergyGuard and SmartGuard glass packages, and how you can maximize your energy performance, see page 29.

EnergyGuard 3 IS or EnergyGuard 3^{KR} IS

One lite of Low-E is applied to the inside of the 1st and 2nd panes, and one lite of Interior Shield is applied to the inside of the 3rd pane.



Volume control for the outdoors.

Traffic. Barking dogs. Booming nightlife. There are thousands of things that can interrupt the peace and quiet of your home. But with the right windows, you can help keep the noisy world outside.

Best in Sound Transmission Class (STC)

The most widely recognized measurement for sound control is STC. The higher the number, the more effective a window is at preventing outside noise from entering your home. While standard windows are rated at 26 or less, specifying optional sound control glass in ecoSmart windows provides a minimum rating of 34.* So if it's peace and quiet you're looking for, our windows deliver.

* Rating of 34 is dependent on the type of glass package.

4 Ways Our Insulating Glass Units (IGU) Block Out Noise:

Thicker Glass

Like a thick wall, thicker glass helps to reduce sound better than thin glass. You can upgrade the thickness of your glass on any of our glass packages to help reduce outside noise.

Asymmetrical Construction

Glass panels of different thicknesses in our IGUs block a greater range of sound waves than panels of the same thickness. One panel blocks low-frequency sounds and the other blocks high-frequency sounds.

Laminated Glass

Specifying laminated glass in ecoSmart windows helps absorb sound waves to prevent sound traveling through the glass.

Wider Air Space

Our one-inch insulated glass unit construction on select ecoSmart windows helps block sound. The wider the air space in an IGU, the better at reducing noise levels.

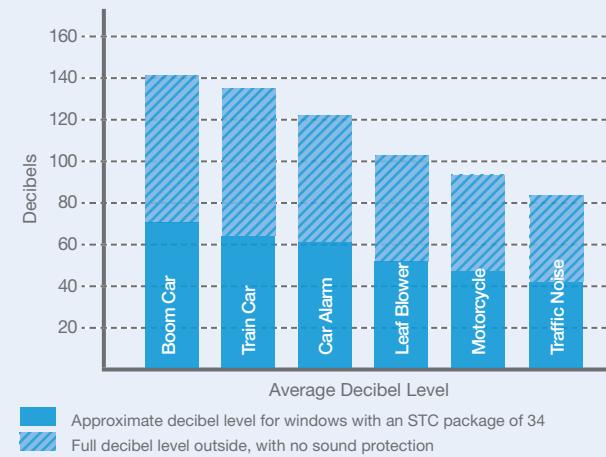
How much of a difference does a change in ratings make?

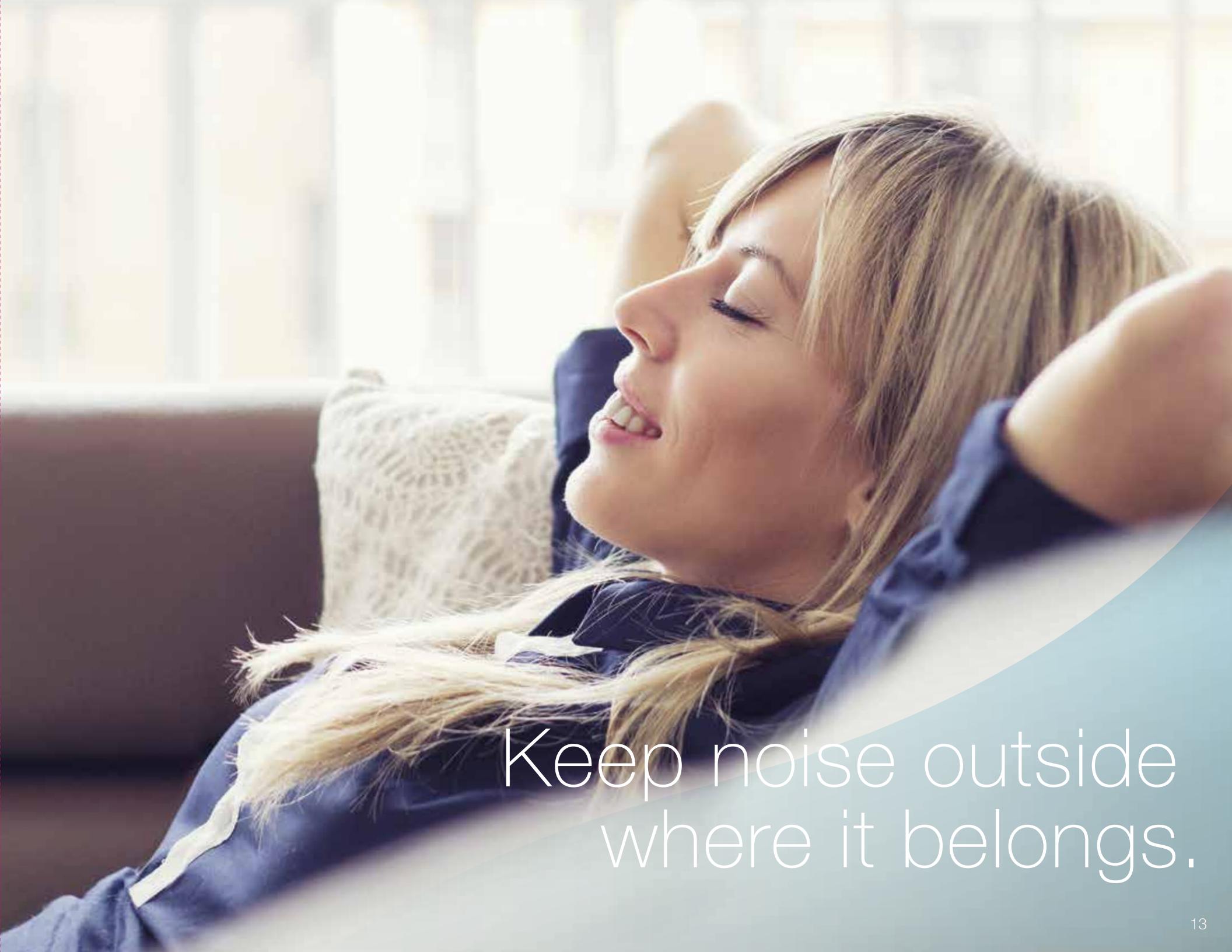
Higher STC ratings mean better sound control. A small change in the STC rating can make a big difference.

Change in STC Rating	Change in Apparent Loudness
+1	Almost imperceptible
+3	Just noticeable
+5	Clearly noticeable
+10	Reduces to half as loud

Noise Levels

A window with an STC rating of 34 can reduce exterior noise by 43%, bringing many loud outdoor noises down to a comfortable level, which is typically rated around 60 decibels. A noise reduction of 10 decibels cuts noise levels in half.





Keep noise outside
where it belongs.



Make a powerful
curbside statement.



Bring personality to every room.

Your home is a reflection of your unique style and personality. That's why we offer plenty of colors and window styles. Whatever your taste, you'll find an ecoSmart window to match.

➤ Design with Style.

Replacing your existing windows is more than an upgrade — it's your chance to let your personal style shine. Have double hung windows? Feel free to change them into distinctive shapes, bold picture windows or a combination. Or, give your living room a fresh look with a bay or bow window. Whatever you choose, we have a wide range of styles fit for your personality. Explore them on the following pages.

➤ Design with Color.

Nothing transforms your home like color. We offer a full spectrum of exterior colors to complement your home's exterior. Choose from our standard palette of vinyl colors or our signature palette of heat-reflective painted colors.

For more information on exterior and interior color options, see page 30.

See the variety of beautiful sustainable styles.

Double Hung Windows 16

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Garden Windows 27

ecoSmart



Double Hung Windows

These windows are popular for multiple reasons. Why? Classic style, great performance and easy to use. Their ability to easily open at the top and bottom allows for better ventilation and airflow. Both top and bottom sash tilt in for effortless cleaning and the screens are removable from inside the home. But with ecoSmart's added energy efficient features, they're more than a popular choice; they're a smart investment.



Locking System

ecoSmart windows come standard with a low profile cam action lock and matching die cast tilt latches. To create a more elegant look, choose EZLok, our all-in-one lock that secures and locks windows with one motion. When released, it allows the sash to easily tilt in for safe cleaning.

ecoCore

Available as an option, our proprietary full composite reinforcement is used throughout all frame and sash cavities. It is fusion welded with the frame and sash for optimal strength, durability and thermal properties. When paired with our patented SmartCore insulation it provides maximum energy efficiency.

Lift Handle

These easy-to-grip optional lift handles offer a sleek and modern look for your windows and lets you personalize your windows your way.

SmartCore

ecoSmart windows come standard with our patented insulation in all primary frame and sash cavities. This high-density insulation provides a NFRC determined R-Value of 7.25 per inch* of thickness. SmartCore insulation provides almost two times the insulating properties of typical fiberglass insulation, making ecoSmart windows more efficient and your home more comfortable.

*7.25 hr ft² °F/BTU – Thermal Conductivity (k) Table B.1 (R-Value based on a thickness of 1")

RigidCore

Our double hung window features RigidCore at the meeting rails for unsurpassed strength and durability.

Weatherstripping

Eighteen points of high-performance fin and pile weatherstripping provide a superior seal to keep your home comfortable year round.

Ventilation Limit Latches

Securely locks windows while partially open.

Passes ASTM F 588-97 (Grade 10) forced-entry resistance.



ecoCore

Available as an option, our proprietary full composite reinforcement is used throughout all frame and sash cavities. It is fusion welded with the frame and sash for optimal strength, durability and thermal properties. When paired with our patented SmartCore insulation it provides maximum energy efficiency.



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*7.25 hr ft² °F/BTU – Thermal Conductivity (k) Table B.1 (R-Value based on a thickness of 1")



RigidCore

Our sliding window features RigidCore at the meeting rails for unsurpassed strength and durability.



Rollers

Sliding windows feature a heavy-duty roller system that enables windows to glide open with ease.



Pull Rails

Installed on left and right sides for ease of operation.



Ventilation Limit Latches

Securely locks windows while partially open.

Passes ASTM F 588-97 (Grade 10) forced-entry resistance.



Sliding Windows

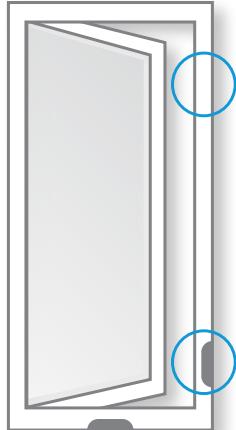
Beautifully frame a view or brighten up a room with our sliding windows. Both sashes slide open horizontally with a push of a finger and lift out for easy cleaning. With woodgrain options and decorative grille choices, you can give these windows an especially unique look.





Casement & Awning Windows

You won't find a better casement or awning window out there. These are excellent for views above kitchen sinks. They easily open outward and close tightly with folded operating handles that never interfere with shades or blinds. A great choice for contemporary and traditional homes alike.



Multi-Point Locking System

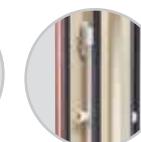
Our easy-to-reach multi-point locking system, with up to four points of locking per sash, provides unmatched performance and maximum security at the most critical points* using a single locking handle.



Single-lever locking handle



Locks engage window jamb when closed



Multiple locks line entire window jamb

* Two, three or four multi-point locks come standard with all casement windows. The number of locks is dependent on the window height.



Handles and Locks

Both casement and awning windows come standard with unique folding nested operator handles and matching locks. Choose from multiple hardware finishes for a sleek look.



Weatherstripping

Continuous triple weatherstripping on each sash ensures a weather-tight seal to keep your home comfortable year round.

Basement Windows

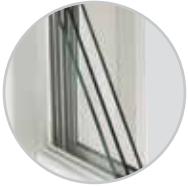
Our basement, or hopper windows, open inward from the top to provide ventilation and natural light. A great way to make your basement more comfortable.





Fusion-Welded Frames

No matter the shape, our fusion-welded construction creates a solid, one-piece unit with no excess variance for long-term durability.



Glazing

For ultimate performance in cold climates, consider upgrading to triple-glazed units with Low-E and krypton.

Designer Glass



Star-beveled



Sheffield



Grand Traverse



Vermillion

Add thoughtful beauty and an elegant touch to your home with Designer glass.

All of our handcrafted glass patterns are available in designs to match any architectural style. For even more personalization, you can customize your Designer glass with accent colors and cameing to match the character and charm of your home. To find out more about our Designer glass options, see page 33.

Shaped Windows



Triangle



Pentagon



Full Round



Oval



Octagon



Triangle, Left or Right



Rectangle



Eyebrow



Elliptical



Clip Trapezoid, Left or Right



Quarter Circle



Half Circle



Arch Transom



Segmented Arch Transom



Trapezoid Transom, Left or Right



Extended Quarter Circle



True Radius



Arch

Picture & Shaped Windows

Like pictures on a wall, beautiful views deserve to be framed.

From rectangles to trapezoids, to custom radius designs, our picture windows come in a variety of shapes and sizes that enhance the personality of your home while providing superior energy efficiency.

For an extra touch of character, add gorgeous Designer glass.



Sliding Patio Doors

Our sliding patio doors open up a world of possibilities for your home. They glide open smoothly, a feature you'll appreciate when you're going in and out with your hands full — and close tight with a reassuring three-point locking system for total peace of mind.

Locking Systems

Choose from single, dual, or our unique three-point locking system. Add our optional footbolt for more security; it can lock even when the door is partially open.



Fiberglass Threshold

A heavy-duty fiberglass threshold with a stainless steel roller guide delivers superior strength, resists frost and condensation and makes operating a breeze.



Door Handle Finishes

Standard Handlesets



White



Beige



Bronze

Upgraded Keyed Lock Handlesets



Satin Nickel



Bronze



Classic Brass

Premium Upgraded Handlesets



Satin Nickel



Oil-Rubbed Bronze



Classic Brass

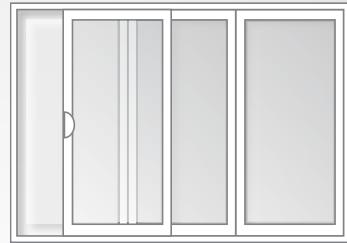
Color coordinate your interior and exterior patio door handlesets to match your décor inside and out. Ask your dealer for color choices.

Panel Configurations*

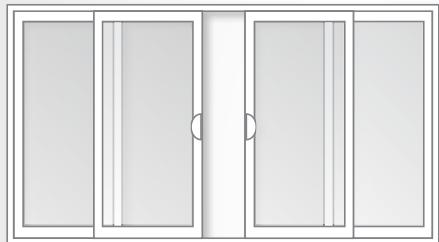
Both two- and three-panel widths are available with right-hand or left-hand operation. A transom window or sidelite can be added to any panel configuration.



Two panel widths: 5', 6', 8'



Three panel widths: 9', 12'



Four panel widths: 10', 12', 16'

Panel heights:
6'8", 6'10", 8'

*All widths
and heights are
customizable

Solar Blinds & Shades

Solar Blind Colors:

Interior:
White
Gold
Almond
Tan



Solar Shade Colors:

Taupe
Almond
Charcoal



Exterior:

Reflective Silver for
optimum performance

If you prefer shades over blinds,
choose one of our popular colors
of solar shades.

EuroGlide® Operating System

The optional EuroGlide operating system integrates two major innovations. The first is a handle engineered to literally lift the door panel off the sill when you rotate the handle. The second is a patented ball bearing roller system that enables a door weighing up to 550 pounds to glide smoothly open and close with just the push of a finger. A mere eight pounds of force is all it takes to operate compared to up to thirty pounds for a standard sliding door.



Moving the handle 180° actually
lifts the door off the sill, enabling
it to glide effortlessly.

EuroGlide Hardware Finishes

Classic Brass



Satin Nickel

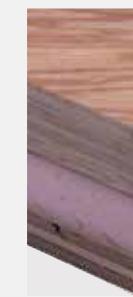


Oil-Rubbed Bronze



Bay & Bow Windows

If you have a room with a view, why not expand it? It's a great way to let in more light while creating a personal retreat. Our bay and bow windows are available in a wide range of styles and are custom made for a perfect fit whether you're replacing a bay or bow window, or want to install one in a large window opening. Bay and bow windows can feature double hung, casement or fixed windows and are made with the same high-performance features of each of these window styles.



Seat Insulation

Our bay and bow seats feature a multi-layer construction which consists of two layers of structural support as well as a layer of 3/4" closed-cell insulating foam for premium insulation. The interior is finished with a birch veneer hardwood cap, or can be upgraded to oak. It's built so well it will become the favorite feature in your home.

Corian® Solid Surface Seat Options



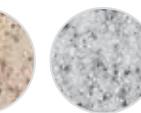
Cameo White



Beach



Sandstone



Dusk

Interior Frame Head, Seat & Jamb Options



Birch*



Oak*



Golden Oak



Rosewood



Natural Oak



Colonial Cherry

* Bay and bow window head, seats and jambs are made with birch wood. Oak is an optional upgrade. Oak is standard on units wider than 120".

Garden Windows

Love growing herbs, flowers and plants in your home? Then put them somewhere they can thrive — in our garden windows. They let light in on all four sides while brightening your home. And they feature casement style sidelites that let fresh air in and keep cold temperatures out. A perfect choice for homeowners with green thumbs.



Handles and Locks

Garden windows come standard with folding operator handles and matching locks. Choose from multiple hardware finishes for a sleek look.

Corian® Solid Surface Seat Options



Cameo White Beach Sandstone Dusk

Interior Frame Head, Seat & Jamb Options

Laminated Interior Options



White



Beige



Golden Oak



Rosewood



Natural Oak



Colonial Cherry

Stained Head and Seat Options



Increase Efficiency for Maximum Performance.

Select styles of ecoSmart windows come standard with one-inch insulated glass units. Opt for double- or triple-glazed glass systems with the added performance of EnergyGuard or SmartGuard and features like Easy-Clean® Glass.

Less Cleaning with Less Effort.

We use a remarkable advancement called Easy-Clean Glass, which is available as an option on ecoSmart windows. The ultra-thin and transparent coating completely adheres to the glass, protecting it from water and oil based stains. The result? Clearer views and easy cleaning.



energyGUARD

With one, two or three lites of Low-E and an insulating chamber of argon or krypton gas, our EnergyGuard glass systems keep your home comfortable in any season.

 EnergyGuard	Dual IG, one lite Low-E with argon	One lite of Low-E reflects radiant heat back into a room without blocking sunlight. Argon improves energy efficiency.
 EnergyGuard 2	Dual IG, two lites Low-E with argon	Two lites of Low-E reflect radiant heat back into a room without blocking sunlight. Argon improves energy efficiency.
 EnergyGuard 2 IS	Dual IG, one lite Low-E and one lite Interior Shield with argon	One lite of Low-E reflects radiant heat back into a room and Interior Shield Low-E keeps radiant heat from escaping the room. Argon improves energy efficiency.
 EnergyGuard 2^{KR}	Dual IG, two lites Low-E with krypton	Two lites of Low-E reflect radiant heat back into a room without blocking sunlight. Krypton offer superior insulating values year round.
 EnergyGuard 3	Triple IG, two lites Low-E, one lite clear with argon	Two lites of Low-E and one lite of clear reflect radiant heat back into a room without blocking sunlight. Triple pane glass creates a better insulated window. Argon improves energy efficiency.
 EnergyGuard 3^{KR}	Triple IG, two lites Low-E, one lite clear with krypton	Two lites of Low-E and one lite of clear reflect radiant heat back into a room without blocking sunlight. Triple pane glass provides a better insulated window. Krypton offers superior insulating values year round.
 EnergyGuard 3 IS	Triple IG, two lites Low-E, and one lite Interior Shield with argon	Two lites of Low-E reflect radiant heat back into a room without blocking sunlight. Triple pane glass provides a better insulated window. Interior Shield Low-E keeps radiant heat from escaping the room. Argon improves energy efficiency.
 EnergyGuard 3^{KR} IS	Triple IG, two lites Low-E, and one lite Interior Shield with krypton	Two lites of Low-E reflect radiant heat back into a room without blocking sunlight. Triple pane glass provides a better insulated window. Interior Shield Low-E keeps radiant heat from escaping the room. Krypton offers superior insulating values year round.

SMARTGUARD

SmartGuard glass blocks solar heat and harmful UV rays without darkening your view. Unlike some solar control glass that looks dark or tinted, SmartGuard provides a clear view inside and out.

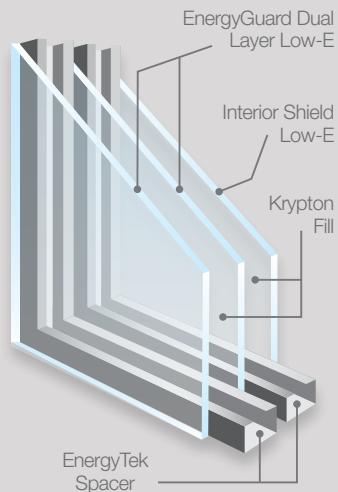
 SmartGuard	Dual IG, one lite Low-E with argon	One lite of solar Low-E blocks heat and keeps the room temperature comfortable. Argon improves energy efficiency.
 SmartGuard IS	Dual IG, one lite Low-E and one lite Interior Shield with argon	One lite of solar Low-E blocks heat while Interior Shield Low-E keeps rooms comfortable year round. Argon improves energy efficiency.
 SmartGuard IS^{KR}	Dual IG, one lite Low-E and one lite Interior Shield with krypton	One lite of solar Low-E blocks heat while Interior Shield Low-E keeps rooms comfortable year round. Krypton offers superior insulating values.
 SmartGuard 3 IS	Triple IG, one lite Low-E, one lite clear, and one lite Interior Shield with argon	One lite of solar Low-E blocks heat while Interior Shield Low-E keeps rooms comfortable. Triple pane glass provides a better insulated window. Argon improves energy efficiency.
 SmartGuard 3^{KR} IS	Triple IG, one lite Low-E, one lite clear, one lite Interior Shield with krypton	One lite of solar Low-E blocks heat while Interior Shield Low-E keeps rooms comfortable. Triple pane glass provides a better insulated window. Krypton offers superior insulating values year round.

Top Performing Glass Packages

Based on Double Hung window configuration

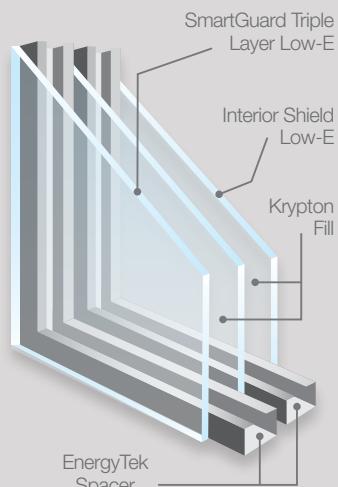
► **EnergyGuard 3^{KR} IS**

0.14 (U-Value) 0.20 (SHGC)



► **SmartGuard 3^{KR} IS**

0.17 (U-Value) 0.17 (SHGC)



Standard Palette
(Extruded or Integral Co-Extruded)

Exterior
Colors

Signature Palette
(Heat Reflective Paint)

Interior Colors



► Optional Hardware Finish available with all windows



► Exterior painted colors are available in Euro or Satin finish.

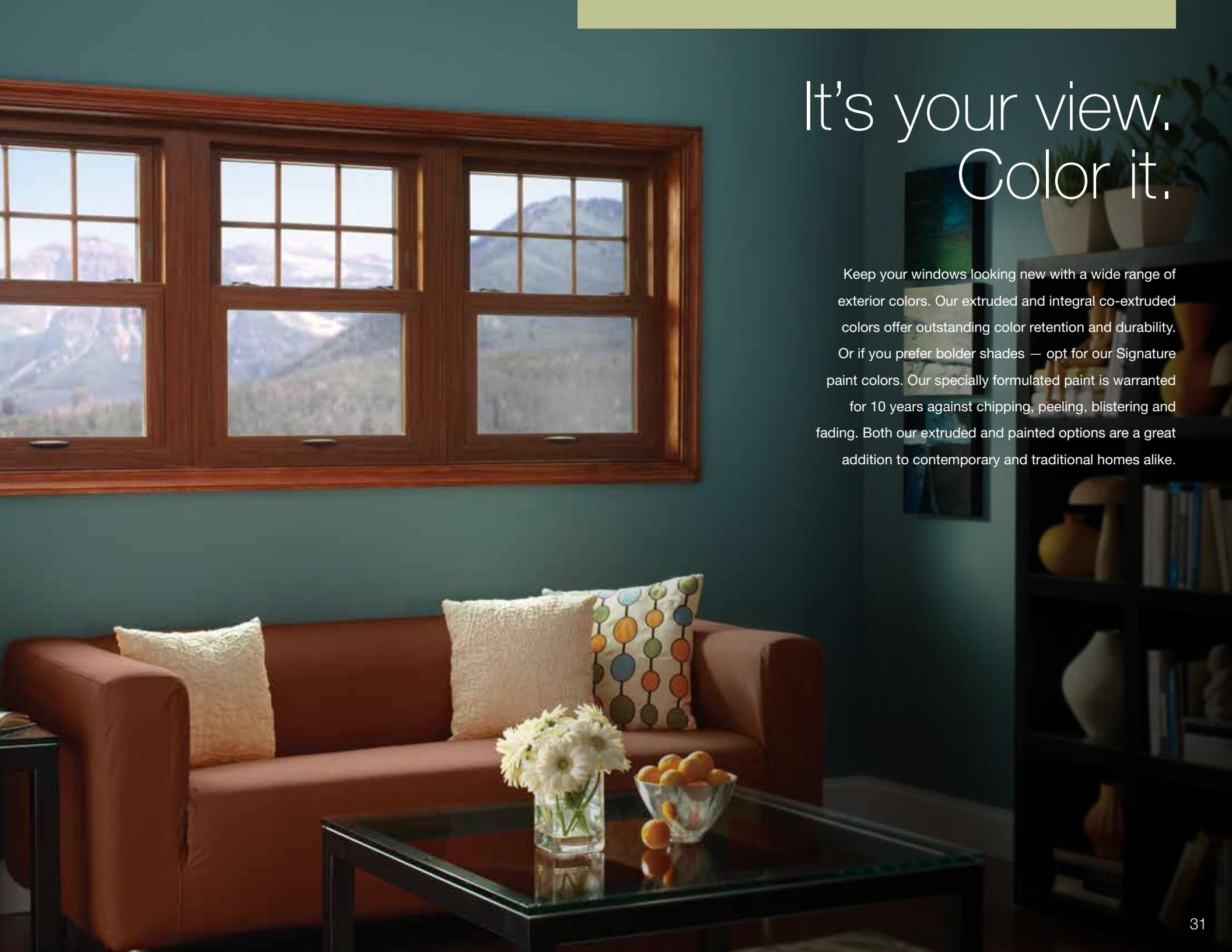


Black is available in Euro only, Shark Skin is available in Satin only.

Colors are reproduced as accurately as printer technology allows. Please see your authorized Great Lakes Window dealer for actual samples.

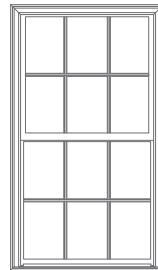
It's your view. Color it.

Keep your windows looking new with a wide range of exterior colors. Our extruded and integral co-extruded colors offer outstanding color retention and durability. Or if you prefer bolder shades — opt for our Signature paint colors. Our specially formulated paint is warranted for 10 years against chipping, peeling, blistering and fading. Both our extruded and painted options are a great addition to contemporary and traditional homes alike.

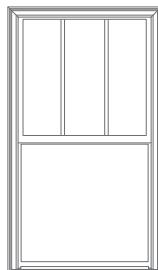


Grille Styles

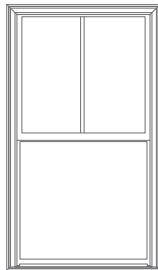
Whatever shape or style you choose, our grille patterns fit windows perfectly. If you love the classic-appeal of divided lites, keep them especially energy efficient and easy to clean with grilles between the glass. Or opt for simulated divided lites (SDL) with shadow bar for an authentic looking true divided lite. All of our windows with grilles meet ENERGY STAR® Version 6.0 requirements.



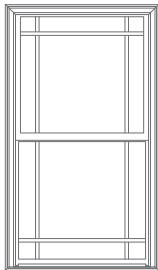
Colonial



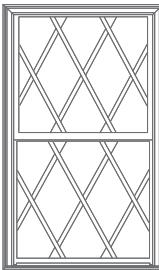
Three over One



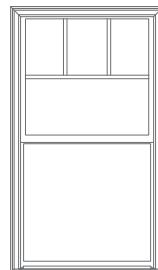
Two over One



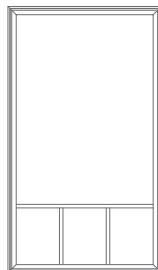
Perimeter Prairie



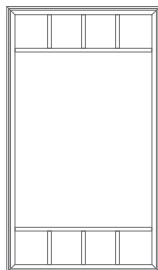
Diamond
(Available in Classic grilles only)



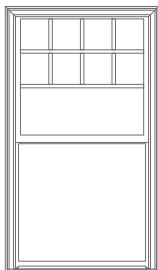
Plaza
Three over One



Plaza
One over Three



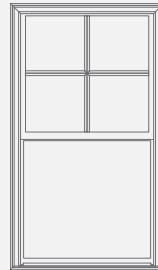
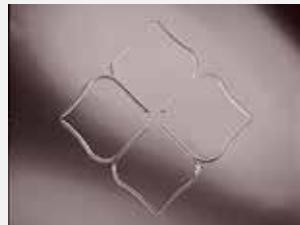
Plaza
Four over Four



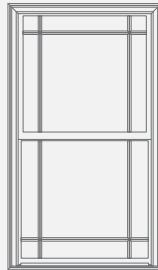
Plaza
Eight over One

Regal V-Groove

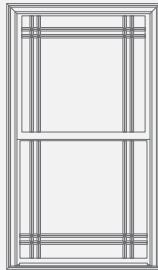
Our V-grooved glass options create an elegant and distinctive look that simulates the look of fine cut crystal.



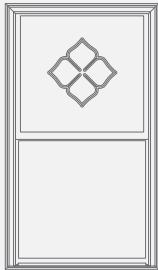
Regal
Half Colonial



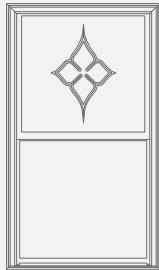
Regal
Perimeter



Regal
Perimeter Prairie



Regal
Florentine



Regal
Florentine Elongated

Grille Types

Grilles Between Glass

ecoSmart windows are available with 5/8" Classic, 11/16" Williamsburg and 1-1/16" Georgian.



5/8" Classic



11/16" Williamsburg



1-1/16" Georgian



1-1/16" Georgian

Simulated Divided Lite

ecoSmart windows are available with 7/8" Simulated Divided Lites with shadow bar.



7/8" Simulated
Divided Lite

Trim Accessories

Our windows are available with matching trim and jamb extensions. We use the same color process for both trim and windows so you're guaranteed a perfect match.



Jamb Extensions



Quarter Round



Colonial Stop



Colonial Casing

Available in:

Primed Pine

Clear Pine

Cellular PVC

InfiniTrim Interior Moulding:

- Interior moulding in Golden Oak, Natural Oak, Colonial Cherry and Rosewood

Designer Glass

Add a decorative sparkle to your high-performing glass. Ask your Great Lakes Window dealer for the full offering.



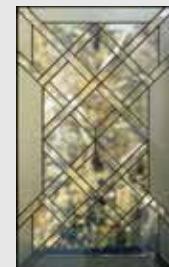
Star-beveled



Ceylon



La Parisienne



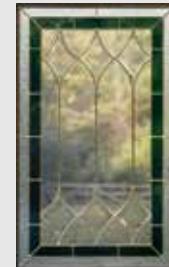
Charlevoix



Brass



Pewtertone (Patina)



Bratenahl



Sheffield



Vermillion



Manistique



Zinc



Tiered Monastery



Aurora



Grand Traverse



Grand Marais

Glass Color Options



Mist Grey



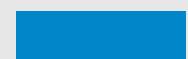
Deep Lavender



Sunrise Orange



Aqua Marine



Lapis Blue



Champagne Pink



Ruby Red



Sunflower Yellow



Emerald Green



Royal Blue



Exceeding the Standards.



To ensure the performance of ecoSmart windows, they've been tested and certified to meet the strict standards of excellence in the residential window and door industry as defined and set by the Window & Door Manufacturers Association (WDMA) and the American Architectural Manufacturers Association (AAMA). We are also accredited by the American National Standards Institute (ANSI) and the National Fenestration Rating Council (NFRC), a non-profit organization that provides energy performance ratings and determines fenestration code compliance, also certifies us.

Our stringent testing is accredited by the National Accreditation and Management Institute (NAMI), an independent certification, inspection and quality assurance service provided to the building products industry.

Certified to AAMA / WDMA / CSA 101 / I.S.2 / A440



We're also proud to be an ENERGY STAR® Partner. That means our windows meet the strict energy efficiency guidelines set by the U.S. Environmental Protection Agency and the U.S. Department of Energy. The result? Windows that help the environment as well as reduce your energy bills.





Great Lakes® Window products made close to home.

We've crossed oceans and have spent decades developing the highest-quality replacement windows homeowners can find. Our attention to quality started in 1981 when the founders of the Great Lakes Window brand discovered a popular window technique used in Europe. They quickly brought it to their home in Toledo, Ohio. We continue to develop many more innovative product lines, including ecoSmart windows.

Almost ten million vinyl replacement windows and doors later, our standards are as high as ever. We continue to introduce new products, add new options and provide more support to homeowners, coast to coast. In fact, we believe our products are only as good as the people who sell, design and make them, so we work with the best home improvement professionals to bring ecoSmart to your home. That's why Great Lakes Window products stand out among the competition.

Our premium products are made using state-of-the-art technology, modern equipment and cutting edge operational techniques. The strength of our parent company, Ply Gem, with over 70 years in the building products industry, provides the opportunity for the Great Lakes Window brand to bring more innovative solutions in design, performance and function that go above and beyond your expectations in replacement windows and patio doors.



GREAT LAKES® WINDOW | 30499 Tracy Road | Walbridge, OH 43465 | 844.247.6226 | www.GreatLakesWindow.com

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